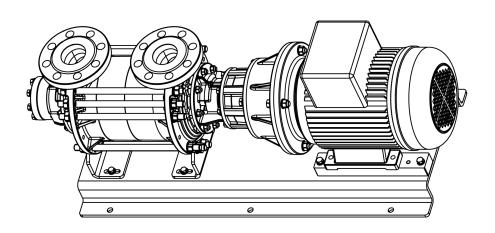


Multi stage pumps Series SKP

- Overview of products
- Executions
- Materials
- Types of seals
- Dimensional drawings





General description

Multi stage centrifugal pumps series SKP are single or multi stage centrifugal pumps in horizontal or vertical construction. With this series the requested pressure increase can be varied brightly, according to the variable stage number. Some of the pumps are constructed for system pressures up to 250 bar, depending on the materials. The pumps are also available according to API 610 - BB4 or BB5. Balancing of axial thrust will be enabled by balancing holes in the impellers for the standard versions. Double casing version for higher pressure will have a back to back arrangement of the impellers to equalize the axial thrust.

Fields of application

Main field of application for the multi stage centrifugal pumps series SKP is the increase of pressure in the plant construction, as well as in the process technology. Due to the possibility of high system pressures as well as the different materials, the pumps are suitable for most application scenarios. Our customers use the pumps at the moment in the following aims:

- booster systems
- plant construction
- industry
- process technology
- reverse osmoses

Operating data

Flow: Q up to 470 m³/h

Total head: H up to 580 m (higher head is available on request)

Motor power: P from 0.75 kW to 250 kW

Degrees of protection: IP 55

Connections

Suction and discharge connections are equipped with flanges according to EN 1092. Different dimensions of flanges are available on request.

Motors

As motors triple phase induction motors are used. These are executed in the degree of efficiency class IE3 as standard. Alternatively to the electric motors, gasoline, diesel or hydraulic motors are possible.

Voltages: up to 2.2kW 230/400V, 50Hz from 3kW 400/690V, 50Hz

up to 2.6kW 265/460V, 60Hz from 3.6kW 460V, 60Hz

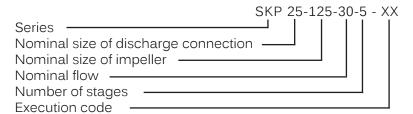
other voltages/frequencies are available on request.

Degree of protection: IP 55

Direction of rotation: Clock-wise viewed onto fan cover



Type code



Series:

SKP SKPA	 standard version with 2 anti-friction bearings pump with 2 anti-friction bearings and lantern
SKPAV	 pump with 2 anti-friction bearings, lantern and foot for vertical installation
SKPE	- pump with axial inlet, 1 sliding bearing and 1 anti-friction bearing
SKPEA	- pump with axial inlet, 1 sliding bearing, 1 anti-friction bearing and lantern
SKPD	 pump with 2 anti-friction bearings and double casing for system pressure up to 250 bar.
SKPDE	 double casing pump for system pressure up to 250 bar in end suction version with sliding bearing at inlet.
SKPDI	- pump in inline version with double casing for prssure up to 250 bar. Either with 2 antifriction bearings or with sliding bearing at

Nominal size of discharge connection:

See dimensional drawing, characteristic curve, resp.

suction side.

Nominal size of impeller:

Nominal size of impeller in millimetres

Nominal flow:

Flow in the efficiency optimum

Number of stages:

Number of stages

Execution code:

XX - markings for special versions



Materials

Do ut	Werkstoffe									
Part	Y101	Y301 Y302		Y403 Y404		Y501 Y601		Y602	Y505	
Casing	Cast iron - GG25	Bronze	Aluminium bronze	Carbon steel	Chromstahl	Stainless steel	Duplex	Superduplex	High alloy stainless steel	
Stage casing	Cast iron - GG25	Bronze	Aluminium bronze	Carbon steel (CI for SKPD)	Chromstahl	Stainless steel	Duplex	Superduplex	High alloy stainless steel	
Impeller	Cast iron - GG20	Bronze	Aluminium bronze	Cast iron - GG20	Chromstahl	Stainless steel	Duplex	Superduplex	High alloy stainless steel	
Diffusor	Cast iron - GG20	Bronze	Aluminium bronze	Cast iron - GG20	Chromstahl	Stainless steel	Duplex	Superduplex	High alloy stainless steel	
Shaft	Chromium steel Duplex Chromium steel Duplex						Superduplex	High alloy stainless steel		
Seal cover	Chromium steel Duplex Chromium steel Duplex					Superduplex	High alloy stainless steel			
Stage bushing	Duplex							Superduplex	High alloy stainless steel	
Bearing bracket	Bearing bracket Cast iron - GG 20									
				Additional	for execution	SKPA				
Lantern				Cast iror	n - GG 20 / Carl	oon steel				
				Additional	for execution	SKPE				
Suction cover	Cast iron - GG25	Bronze	Aluminium- bronze	Carbon steel	Chromium Steel	Stainless steel	Duplex	Superduplex	High alloy stainless steel	
Sliding bearing	aring Siliziumkarbid									
Additional for execution SKPD										
Shell	Carbon steel Stainless steel Duplex Carbon steel Chromium Steel Duplex Duplex					Superduplex	High alloy stainless steel			

Other materials are available on request.

	Possible impeller - casing material combinitions							
	Impeller / Diffusor options							
Basis execution	Bronze	Aluminium bronze	Carbon steel	Chromium steel	Stainless steel - 316	Duplex	Super duplex	High alloy SS
Y101	X	х	х	Χ	X	Χ	Х	х
Y301		Х			Х	Χ	Х	х
Y302					Х	Χ	Х	X
Y403	X	х	х	Χ	X	Χ	X	х
Y404	X	х			Х	Χ	Х	Х
Y501						Х	х	х
Y601							Х	x
Y602								х



Material	German de- scription	Cast material	German material code number	EU descripton	EU material code number	ASTM - UNS - description
Cast iron	GG 20	Χ	0.6020	EN-GJL-200	JL 1030	A48 - Grade 30
Cast Iron	GG 25	Х	0.6025	EN-GJL-250	JL 1040	A48 - Grade 35
Bronze	G-CuSn10	Х	2.1050.01	CuSn10-C	CC480K-GS	B505 - C90700
Aluminium bronze	G-CuAl10Ni	x	2.0975.01	CuAl10 Fe5Ni5-C	CC333G-GS	B505 - C95500
	St 37		1.0037	S235JR	1.0037	A29 - 1013
Carbon steel	C 22		1.0402	C22	1.0402	A29 - 1020
Carbon steer	GS-C25	x	1.0619	GP240GH	1.0619	A216 - WCB - J03002
Chromium	G-X4 CrNi 13-4	x	1.4317	GX4CrNi 13-4	1.4317	A487 - CA6NM - J91540
steel	X20 Cr13		1.4021	X20Cr13	1.4021	A276 - S42000
	G-X5 CrNiMo 19-11-2	х	1.4408	GX5CrNiMo 19-11-2	1.4408	A351 - CF8M - J92900
Stainless steel - 316	X5 CrNiMo 17-12-2		1.4401	X5CrNiMo 17-12-2	1.4401	A276 - S31600
	X6 CrNiMoTi 17-12-2		1.4571	X6CrNiMoTi 17-12-2	1.4571	A276 - S31635
	G-X2 CrNiMoN 22-5-3	Х	1.4470	GX2CrNiMoN 22-5-3	1.4470	A995-4A - J92905
Duplex	G-X2 CrNiMo CuN 25-6-3-3	Х	1.4517	Gx2CrNiMo CuN 25-6-3-3	1.4517	A995-4A - J93372
	X2 CrNiMoN 22-5-3		1.4462	X2CrNiMoN 22-5-3	1.4462	A276 - S31803
Super duplex	G-X2 CrNiMoN 26-7-4	Х	1.4469	GX2CrNiMoN 26-7-4	1.4469	A995-5A - J93404
Super duplex	X2CrNiMo CuWN 25-7-4		1.4501	X2CrNiMo CuWN 25-7-4	1.4501	A275 - S32760
High alloy	G-X2CrNiMo CuN 20-18-6	X	1.4557	GX2CrNiMoN 20-18-6	1.4557	A744 - 6MO - J93254
stainless steel	X1 CrNiMoCuN 20-18-7		1.4547	X1CrNiMoCuN 20-18-7	1.4547	A276 - 6MO - S31254

Materials are available also in special standards (NORSOK, etc.). Other materials are available on request.



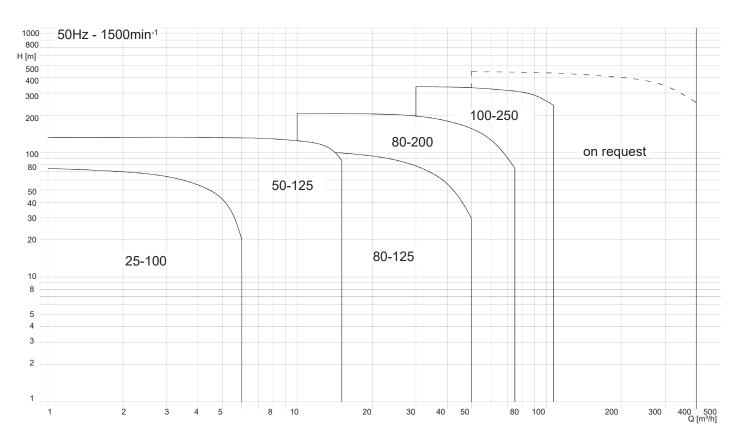
Types of seals

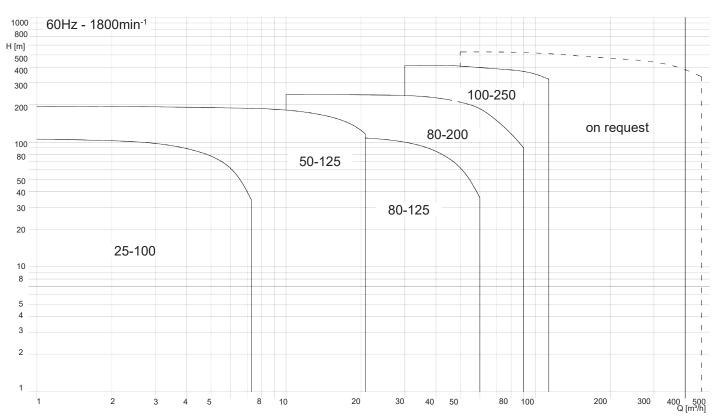
Seal code							
Z1xx	Z2xx	Z27x	Z25x	Z5xx	Z3xx		
Rubber bellow seal for pressure up to 12 bar. Rotating ring / stationary seat: Carbon (A), Silicon carbide (Q), Tungsten carbide (U) Elastomer: NBR (P), FKM (V), EPDM (E), HNBR (X4)	mechanical seal for pressure up to 40 or 80 bar. Rotating ring / stationary seat: Carbon (A or B), Silicon carbide (U), Tungsten carbide (U) Elastomer: NBR (P), FKM (V),	Elastomer: NBR (P), FKM (V), EPDM (E)	bar. Rotating ring / stationary seat: Carbon (A or B),	Balanced or unbalanced mechanical seal with quench as secondary seal. Rotating ring / stationary seat: Carbon (A or B), Silicon carbide (U), Tungsten carbide (U) Elastomer: NBR (P), FKM (V), EPDM (E), HNBR (X4), FFKM (K)			
For seal versions with different seal on suction and discharge side 2 seal codes will be used.							

Other types of seals are available on request.



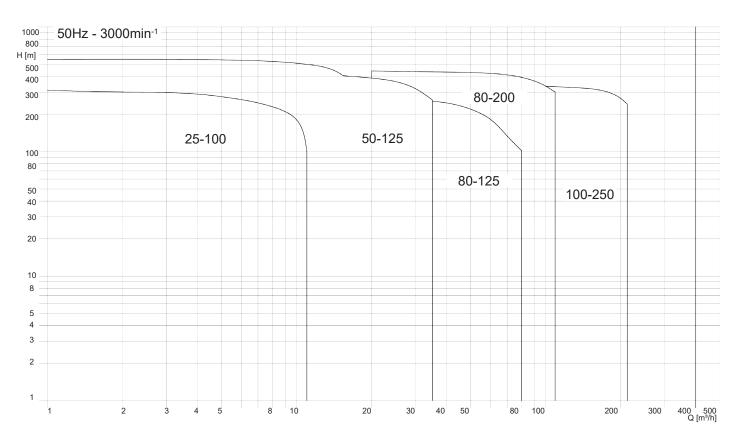
Characteristic curve SKP

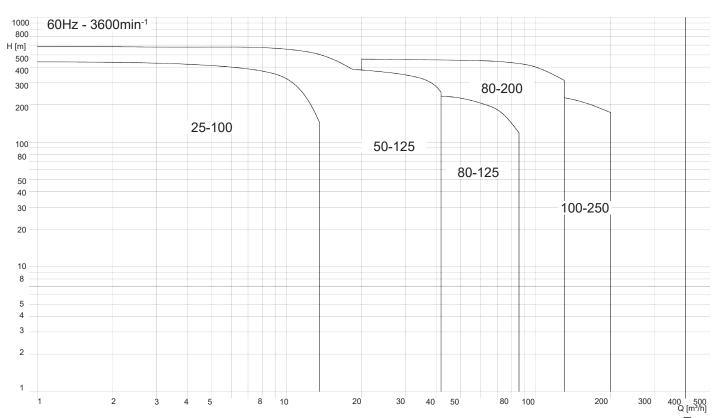






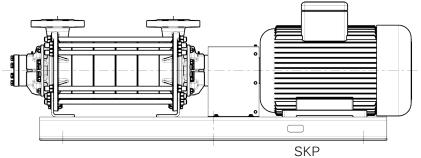
Characteristic curve SKP



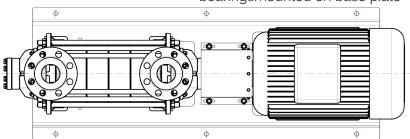


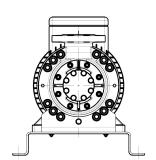
STROBL PUMPEN

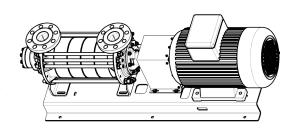
Dimensional drawings

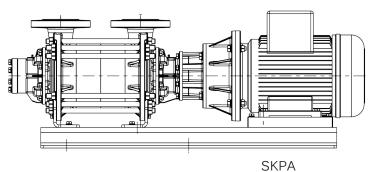


Horizontal pump with 2 antifriction bearingsmounted on base plate

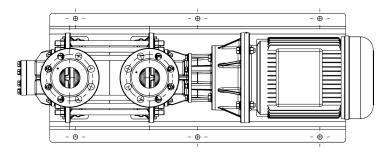


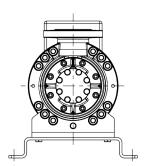


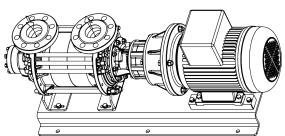




Horizontal pump with 2 anti-friction bearings execution lantern mounted on base plate

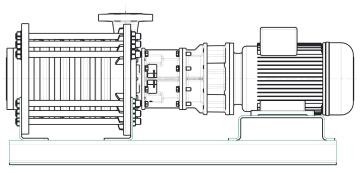


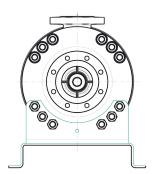






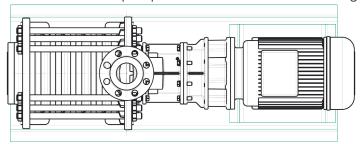
Dimensional drawings

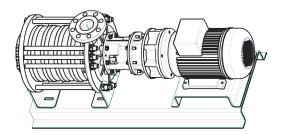




SKPA

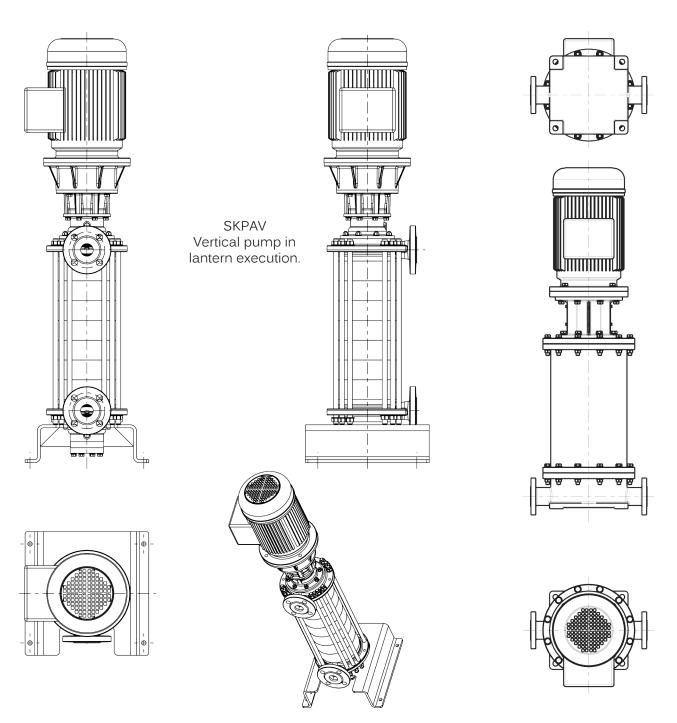
Horizontal pump with 1 anti-friction and 1 sliding bearing, Intern execution on base plate







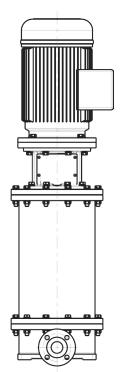
Dimensional drawings



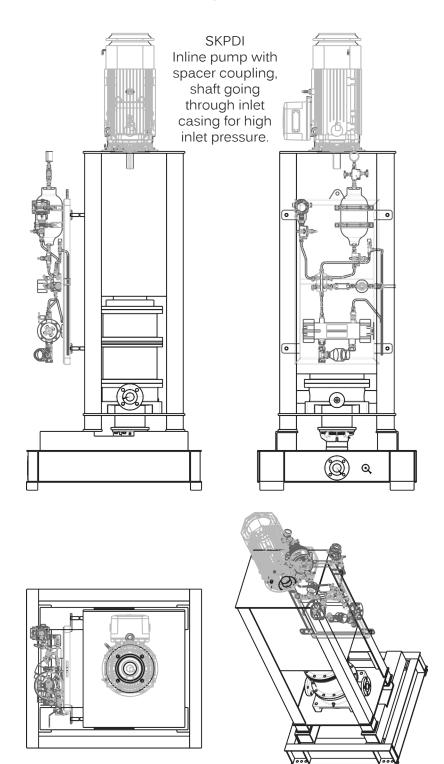


Dimensional drawings

SKPDAI
Pump with double casing, sliding bearing at inlet side in lantern execution.

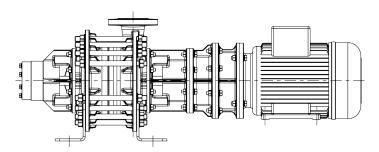


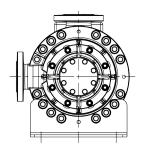




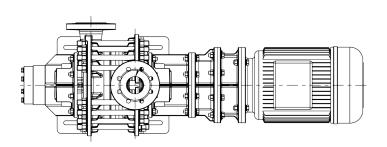
STROBL PUMPEN

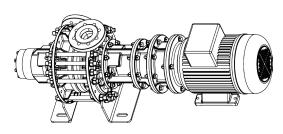
Examples for special executions





SKPA with suction connection sideward











Examples for special executions

